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## Assembly Instructions

### Swivel Seat Fishing Rig (SSFR) and Motor Mount for the **385FT Angler**

The Swivel Seat Fishing Frame provides a higher seat with rod holders for improved comfort and capability.



**Rod Holder Screws**  
8 #6 x 1" Phillips Head



**Seat Hardware**  
4 1" Hex Head Screw  
4 Wingnut

#### **Fishing Rig:**

- Aluminum Frame
- 2 - Scotty rod holder with button release base
- 2 6' Straps with buckle

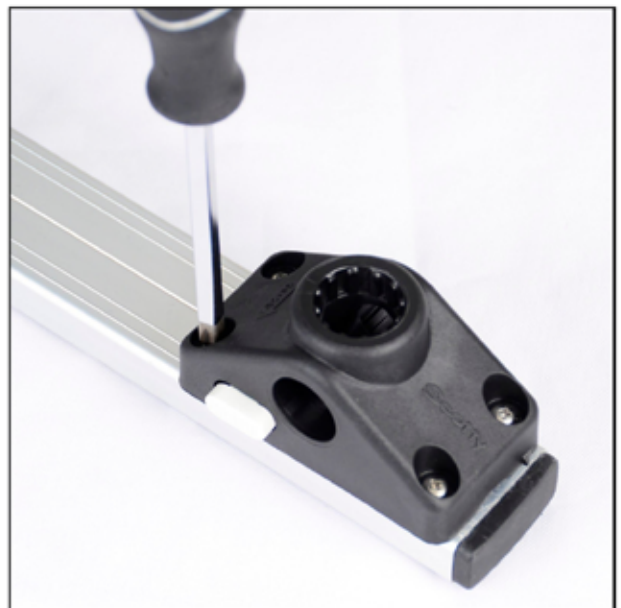
**Needed:** Drill Driver with #2 bit or phillips head screwdriver.

**Caution!** Fishing Rig raises center of gravity making boat more tippy. Stay centered and keep gear centered in boat.

#### **One-Time Setup**

Scotty Rod Holder bases to rear rod holder crossbar.

Use the #6 stainless steel screws to secure Scotty bases onto rod holder bar. This step is easiest done with a drill with screwdriver tip than with a screwdriver. This is a one-time task.



### **Aluminum Frame**

Attach seat to aluminum H-frame plate. Run the 1" hex screws **up** through swivel base. Tighten wing nuts onto hex head screws, use the wrench to hold screw head



### **Fishing Rig without Motor Mount**

Place the Fishing Rig between the center D-rings.

Note: The rig is held on by straps. Straps stretch when wet. Wet straps before attaching Fishing Rig.

Check straps during use and tighten as necessary.



The idea is to make two loops in the strap to secure the front and rear bar.

With the buckle upside down, run strap through the D-ring and under rod holder bar.

Run strap end back through D-ring.

Pull it tight around the bar.



Make a loop with the end of the strap. Run it under the front bar and through the D-ring. Pull on the loop so strap is taut between front and rod holder bars.



Bring the loop around the front bar.



Pull the loop tight around the front bar. Use two hands. Use one hand to pull the end and the other to pull the strap from the rod holder bar.



Run the free end through the buckle and pull it tight.



Push the extra strap length through the rear of the buckle. Push excess strap under the bars

Repeat for the strap on the other side.

**Caution!** Straps can stretch when wet. Wet the strap before leaving shore and tighten. Check frequently and as retighten as needed.



### Scotty Bait Caster Rod Holder

#### Install

To install rod holder in the mount, push stem into base until it clicks in.

#### Rotate or Remove

To rotate or remove rod holder from mount, press **white button** and pull rod holder upward.

#### Rod Angle

To adjust the rod angle, loosen the large **black knob** on the side until the teeth clear the grooves. Adjust angle and retighten.



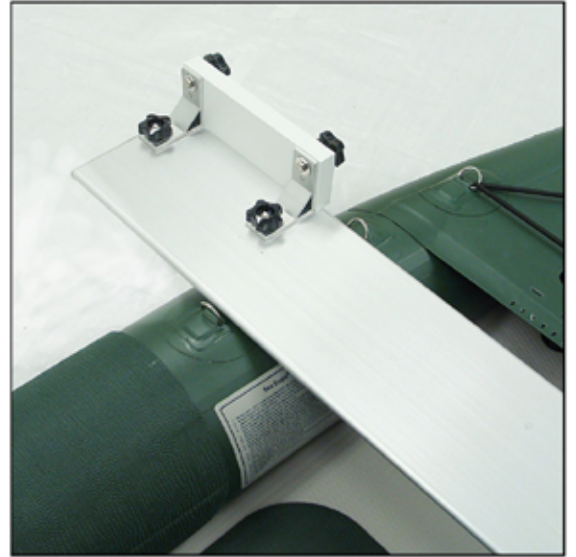
# Swivel Seat Fishing Rig with Motor Mount

Motor mount (MMKAYAK) with the Fishing Frame can be rigged to provide additional security for and simplify installation of the Fishing Frame.

Attach plastic upright to aluminum board with L-brackets and hardware as shown. Note: upright can be installed on front edge by flipping the board over.

Place board between rear D-rings. For best performance, slide board so upright is as close to the side of boat as it can get.

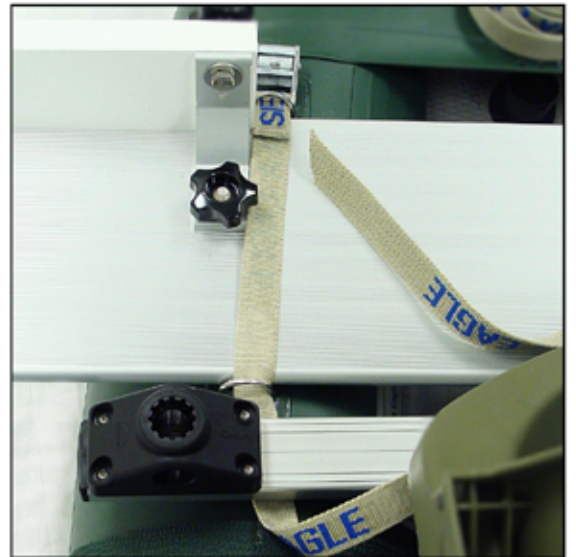
Place Swivel Seat Fishing Rig just in front of the motor mount.



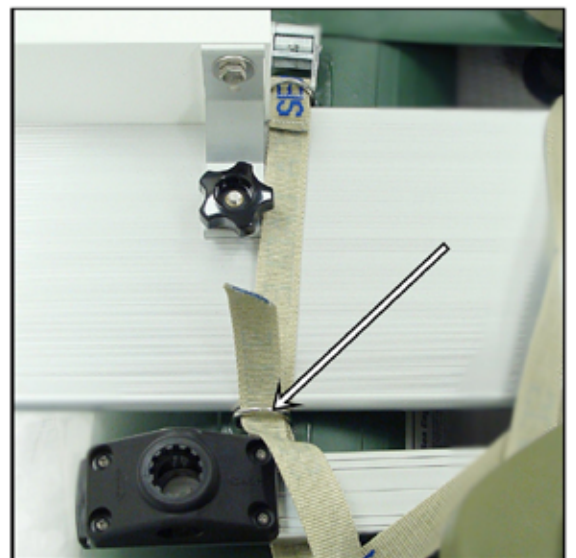
## Run Strap

With the buckle upside down, run the strap through the rear D-ring and over the board.

Then through the front D-ring and under the rod holder bar.



Run strap over the bar and through D-ring located between bar and board.



Next run strap through the buckle and pull it tight.  
Stow excess strap under the board.



Secure the front bar using 6' straps. With buckle upside down, run strap through D-ring located above carry handle.

Run strap, through second D-ring and under front bar.  
Run strap over bar and through D-ring again. Pull it tight.  
Run strap through buckle and pull tight.



We hope you enjoy the Fishing Rig but use caution while out on the water and follow the Sea Eagle Boating Safety Basics.

**Caution!:** Fishing Rig raises the boat's center of gravity making it more likely to capsize than sitting in a lower position. Keep your balance and stow other items such as the battery, low in the boat.